

GALVANISED STEEL, ALUMINIUM STEPOVERS & COMPANIONWAY LADDERS



Galvanised / Aluminium Stepover And Companionway Ladder Construction

Construction of these units are in line with BS EN 130 14122-3: A1 2010 and BS5578-2 for stairs as per EEMUA publication 105 (eighth edition). Material will be low carbon steel complying with BS EN 10025-2 or aluminium alloy grade 6082/6063 with the exception of the feet pads. These are made from 100% recycled rubber. All steel parts are galvanised to BS EN ISO 1461:2009 for hot dip galvanized coatings on fabricated iron and steel articles.

The minimum expected life expectancy for these galvanised products is in line with the corrosion rates published by the Galvanising Association. In land e.g. Birmingham area the minimum life expectancy is **25** years.

Maintenance Schedule

An annual check should be made to ensure that:

1. All threaded fixings are tight.
2. The unit is still stable. The legs can be adjusted to correct any instability due to roof settlement / movement.
3. A visual inspection should also be made to ensure no parts have experienced corrosion since the previous inspection.



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